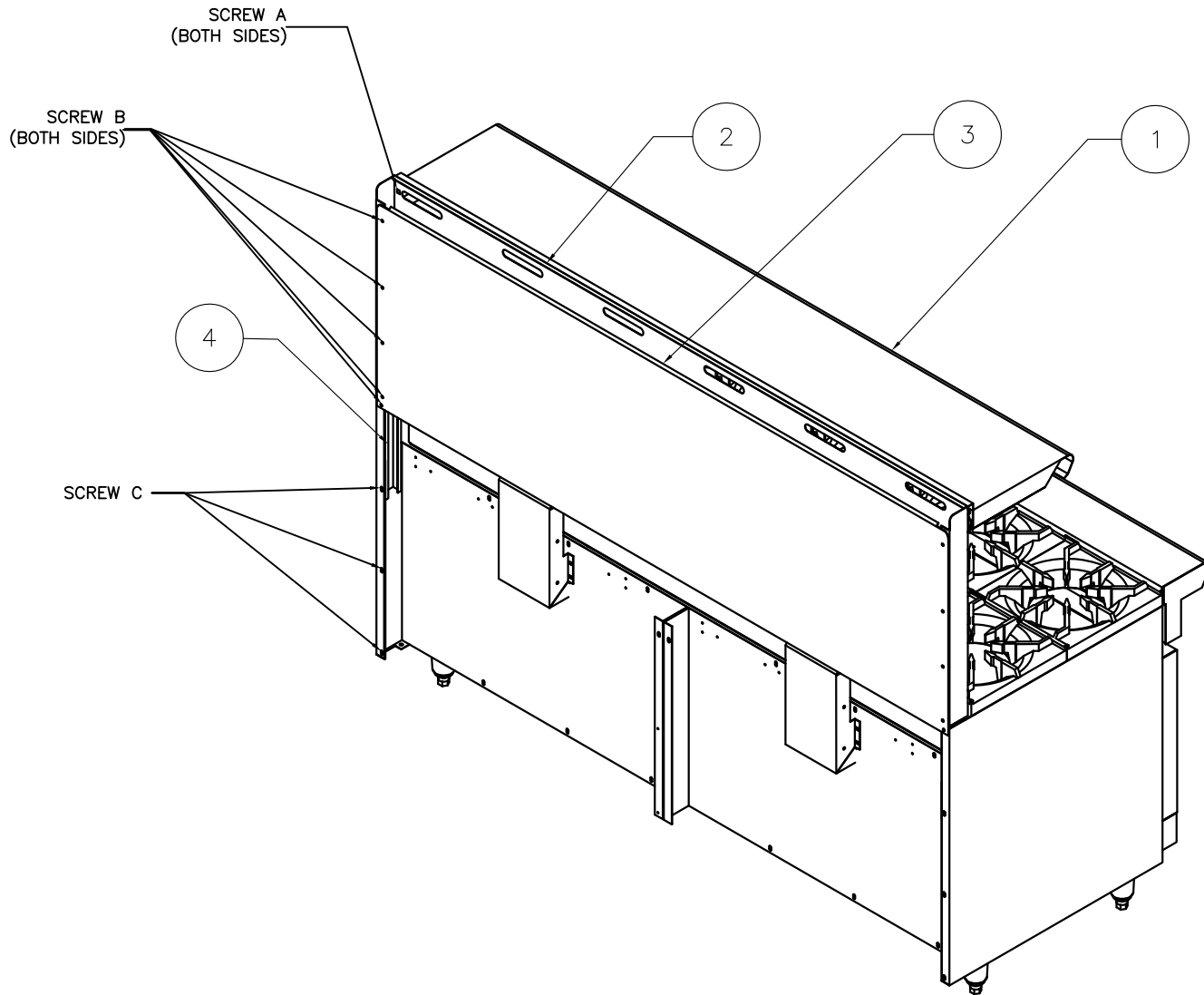


REVISION HISTORY				DATE	APPROVED
ZONE	REV	BY	DESCRIPTION		
-	A	-	RELEASED TO PRODUCTION	5-06-04	N HUTCHINS



- ITEM #1 - SHELF
- ITEM #2 - FRONT HIRISER
- ITEM #3 - REAR HIRISER
- ITEM #4 - BRACKET-CHANNEL

NOTES:

1. REMOVE SHELF (#1) BY UNSCREWING THE 2 SCREWS (A). THE SHELF (#1) WILL NOT BE USED AFTER THE CHEESE MELTER OR SALAMANDER IS INSTALLED.
2. REMOVE 10 SCREWS (B). PUT REAR HIRISER (#3) ASIDE. SLIDE FRONT HIRISER (#2) OUT FROM CHANNELS (#4).
3. FOR RIGHT SIDE MOUNTING: UNSCREW 3 SCREWS (C) SHOWN. ONE CHANNEL (#4) WILL NOT BE USED IN THE NEW ASSEMBLY.
4. FOR LEFT SIDE MOUNTING: UNSCREW 3 SCREWS (C) FROM THE OTHER SIDE OF THE OVEN. THE OTHER CHANNEL (#4) WILL NOT BE USED IN THE NEW ASSEMBLY.

UNLESS OTHERWISE SPECIFIED: TOLERANCES ARE: DECIMALS FRACTIONS ANGLES .000±.015 1/16 5.0° 1000±.015 ALL DIMENSIONS APPROVALS DATE		ALL SURFACES TO BE $\frac{1}{8}$ " OR SMOOTHER NO NET SCALE DRAWING DIMENSIONS ARE IN INCHES INTERPRET DRAWING PER ASME Y14.5M-1994 AND TOLERANCES APPLY TO FINEST DIMENSION		<b>AMERICAN RANGE CORP.</b> 13592 DESMOND ST. PACOIMA, CA 91331 <b>INSTRUCTION CHEESE MELTER OR SALAMANDER MOUNTING ON 72" OVEN</b>	
MATERIAL	N/A	DRAWN BY	N HUTCHINS	DATE	5-06-04
FINISH	N/A	CHECKED BY	N HUTCHINS	DATE	5-06-04
USED ON	N/A	SCALE	N/A	PART NO.	A70201
				REV.	A
				SHEET	1 OF 3

REVISION HISTORY					
ZONE	REV	EDN	DESCRIPTION	DATE	APPROVED
-	A	-	RELEASED TO PRODUCTION	5-06-04	H HUTCHINS

PROVIDED ITEMS:

- CHEESE MELTER ARCM OR SALAMANDER ARSM
- CHANNEL ITEM #5, QTY 1.
- CHANNEL ITEM #6, QTY 1.
- ANGLE ITEM #7, QTY 1
- BOLTS 1/4-20, QTY 6.
- NUTS 1/4-20, QTY 6.
- WASHER 1/4", QTY 6.
- SELF TAPPING SCREW #10, QTY 10

NOTES:

A. MOUNTING ON RIGHT SIDE

1. SLIDE CHANNEL (#6), IN PLACE OF PREVIOUS SHORTER CHANNEL. POSITION SO THAT CUTOUTS ARE ON TOP, AND HOLES ARE TOWARD BACK OF THE OVEN. THE 4 HOLES ON BOTTOM OF CHANNEL (#6) SHOULD BE ALIGNED WITH THE 4 HOLES ON THE SIDE PANEL. TIGHTEN THE CHANNEL WITH 3 SCREWS (C).

2. REMOVE THE 2 SCREWS THAT ARE HOLDING THE 2 REAR PANELS TOGETHER. PLACE ANGLE (#7) AS SHOWN. USING ANGLE AS A TEMPLATE, SECURE WITH 6 #10 SELF-TAPPING SCREWS PROVIDED.

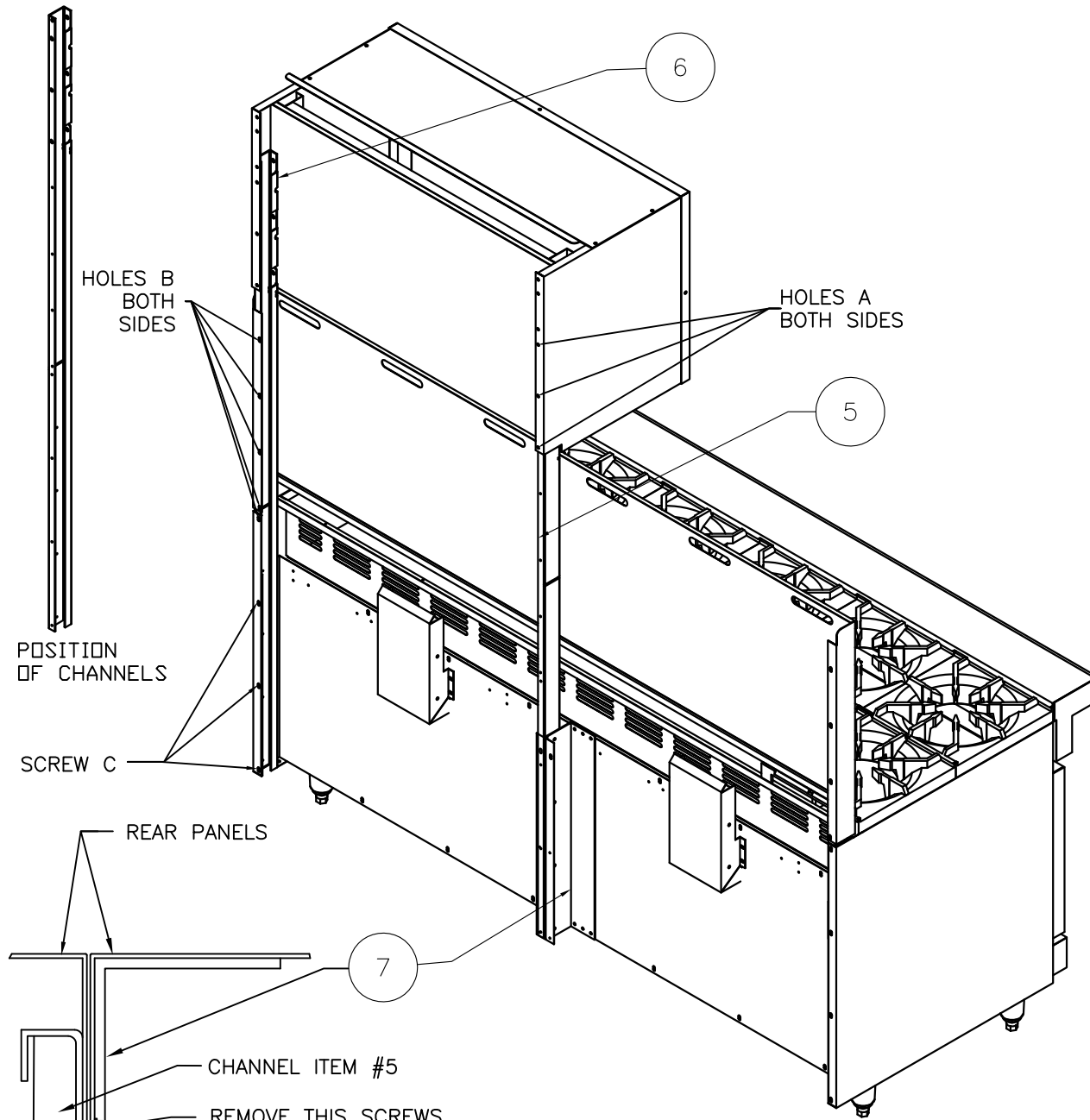
3. SECURE CHANNEL (#5) TO ANGLE (#7), BY ALIGNING THE 4 HOLES ON EACH OF THESE PARTS AND USING THE 4 SELF-TAPPING SCREWS TO TIGHTEN. TO HELP ALIGN PARTS BEFORE USING THE SELF-TAPPING SCREWS, DRILL A PILOT HOLE THROUGH THE REAR PANELS. SEE DETAIL A FOR CLARIFICATION.

4. PLACE FRONT HIRISER ON THE CHANNELS (#5,#6). PLACE REAR HIRISER ON THE BACK OF FRONT HIRISER. SCREW WITH 10 SCREWS (B) AND TIGHTEN.

5. REAR HIRISER IS NOT SHOWN ON PAGE 2 IN ORDER TO SHOW PARTS THAT WOULD OTHERWISE BE COVERED.

6. SLIDE CHEESE MELTER OR SALAMANDER ONTO CHANNELS (#4,#6) AND TIGHTEN WITH BOLTS, 1/4-20 X1", WASHERS, AND NUTS, USING HOLES (A).

7. ALL SCREWS CAN BE REUSED.



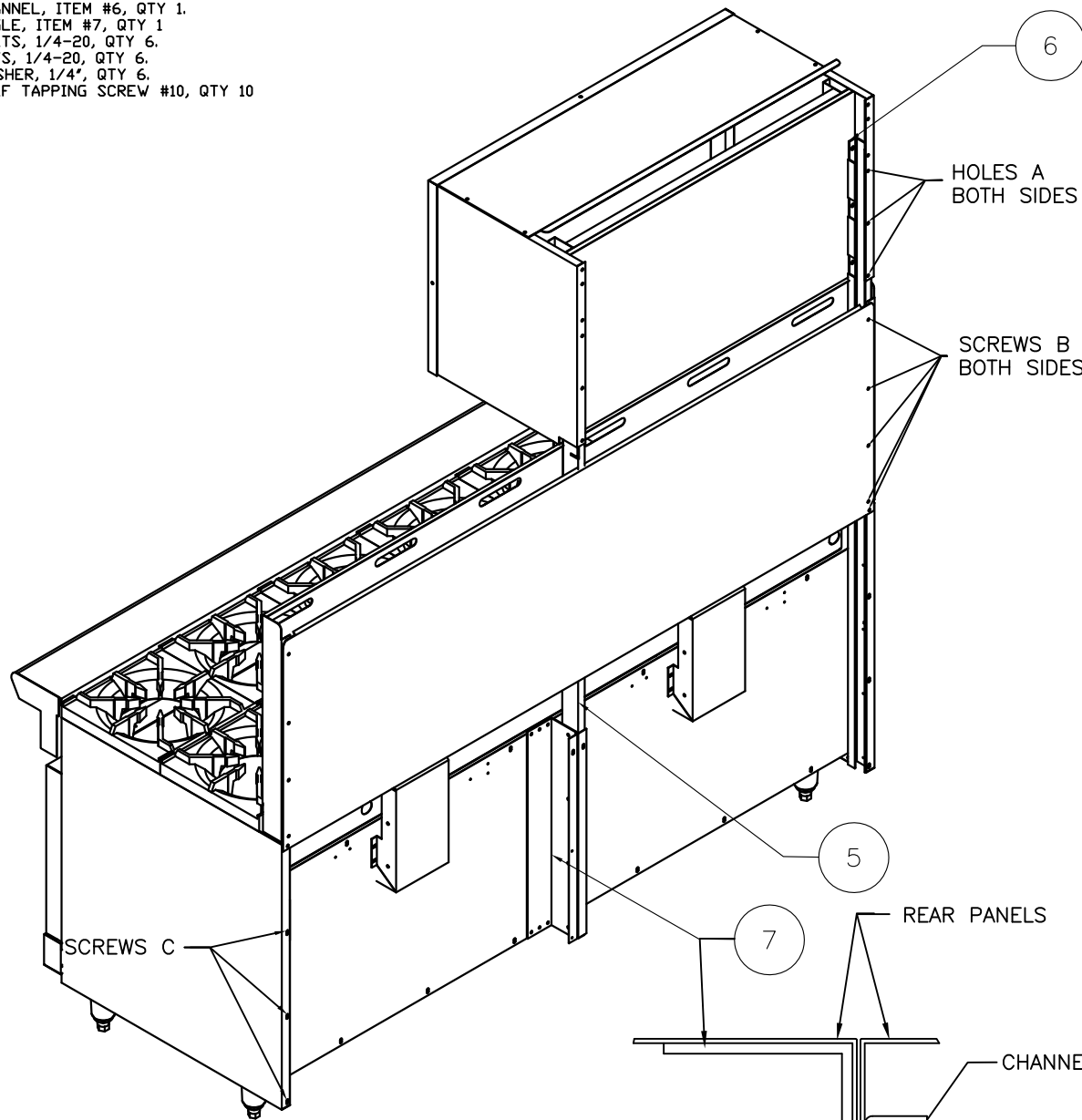
DETAIL A  
TOP VIEW  
(NOT TO SCALE)

UNLESS OTHERWISE SPECIFIED: TOLERANCES ARE: DIMENSIONS IN INCHES DECIMALS FRACTIONS ANGLES .0004 .01/64 .5° 1000±.015 ALL DIMENSIONS		ALL SURFACES TO BE $\frac{9}{32}$ OR SMOOTHER NO NET SCALE DRAWING DIMENSIONS ARE IN INCHES INTERPRET DRAWING PER ASME Y14.5M-1994 AND TOLERANCES APPLY TO FINISHED PART		<b>AMERICAN RANGE CORP.</b> 13592 DESMOND ST. PACOIMA, CA 91331 INSTRUCTION CHEESE MELTER OR SALAMANDER MOUNTING ON 72" OVEN	
MATERIAL	N/A	APPROVALS	DATE	SCALE	REF. NO.
DRAWN	N/A	DRAWN	H HUTCHINS	5-06-04	SCALE
FINISH	N/A	CHECKED	H HUTCHINS	5-06-04	SCALE
USED ON	N/A	DRAWN CHECK		SCALE	N/A
				PART NO.	REV.
				A70201	A
				SHEET	2 OF 3

PROVIDED ITEMS:

- CHEESE MELTER ARCM OR SALAMANDER ARSM
- CHANNEL, ITEM #5, QTY 1.
- CHANNEL, ITEM #6, QTY 1.
- ANGLE, ITEM #7, QTY 1
- BOLTS, 1/4-20, QTY 6.
- NUTS, 1/4-20, QTY 6.
- WASHER, 1/4", QTY 6.
- SELF TAPPING SCREW #10, QTY 10

REVISION HISTORY					
ZONE	REV	EDN	DESCRIPTION	DATE	APPROVED
-	A	-	RELEASED TO PRODUCTION	5-06-04	M HUTCHINS



POSITION OF CHANNELS

NOTES:

B. MOUNTING ON LEFT SIDE

1. SLIDE CHANNEL (#6), IN PLACE OF PREVIOUS SHORTER CHANNEL. POSITION SO THAT CUTOUTS ARE ON TOP, AND HOLES ARE TOWARD BACK OF THE OVEN. THE 4 HOLES ON BOTTOM OF CHANNEL (#6) SHOULD BE ALIGNED WITH THE 4 HOLES ON THE SIDE PANEL. TIGHTEN THE CHANNEL WITH 3 SCREWS (C).
2. REMOVE THE 2 SCREWS THAT ARE HOLDING THE 2 REAR PANELS TOGETHER. PLACE ANGLE (#7) AS SHOWN. USING ANGLE AS A TEMPLATE, SECURE WITH 6 #10 SELF-TAPPING SCREWS PROVIDED.
3. SECURE CHANNEL (#5) TO ANGLE (#7), BY ALIGNING THE 4 HOLES ON EACH OF THESE PARTS AND USING THE 4 SELF-TAPPING SCREWS TO TIGHTEN. TO HELP ALIGN PARTS BEFORE USING THE SELF-TAPPING SCREWS, DRILL A PILOT HOLE THROUGH THE REAR PANELS. SEE DETAIL A FOR CLARIFICATION.
4. PLACE FRONT HIRISER ON THE CHANNELS (#4,#6). PLACE REAR HIRISER ON THE BACK OF FRONT HIRISER. SCREW WITH 10 SCREWS (B) AND TIGHTEN.
5. REAR HIRISER IS NOT SHOWN ON PAGE 2 IN ORDER TO SHOW PARTS THAT WOULD OTHERWISE BE COVERED.
6. SLIDE CHEESE MELTER OR SALAMANDER ONTO CHANNELS (#5,#6) AND TIGHTEN WITH BOLTS, 1/4-20 X1", WASHERS, AND NUTS, USING HOLES (A).
7. ALL SCREWS CAN BE REUSED.

REMOVE THIS SCREWS

DETAIL A  
TOP VIEW  
(NOT TO SCALE)

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: DECIMALS FRACTIONS ANGLES ±0.00 ±1/32 0.5°		ALL SURFACES TO BE $\frac{1}{8}$ " OR SMOOTHER NO NET SCALE DRAWING		<b>AMERICAN RANGE CORP.</b> 13592 DESMOND ST. PACOIMA, CA 91331	
MATERIAL		APPROVALS	DATE	TITLE	
N/A		DRFTER M HUTCHINS	5-06-04	INSTRUCTION CHEESE MELTER OR SALAMANDER MOUNTING ON 72" OVEN	
FINISH		DRWR M HUTCHINS	5-06-04	SIZE A	REV. #
USED ON		DRWF CHECK	DRWR CHECK	SCALE N/A	PART NO. A70201
				SHEET	3 OF 3